

Automotive 1200 V, 450 A Dual Side Cooling Half-Bridge Power Module VE-Trac™ Dual NVG450A120L5DSC

Product Description

The NVG450A120L5DSC is a member of the VE-Trac Dual power module family with dual side cooling and compact footprints for Hybrid (HEV) and Electric Vehicle (EV) traction inverter application.

The module consists of two latest 1200 V Ultra Field Stop (UFS) IGBTs in a half-bridge configuration. The chipset utilizes the proven Trench Ultra Field Stop IGBT technology in providing high current density while offering robust short circuit protection and increased blocking voltage. Additionally, UFS IGBT and copacked soft diode deliver a low power loss operation and soft switching simultaneously, which helps to improve overall system efficiency in HEV/EV traction applications.

Features

- Dual-Side Cooling
- Integrated Chip Level Temperature & Current Sensor
- $T_{vj max} = 175^{\circ}C$
- Low Stray Inductance
- Low Conduction and Switching Losses
- Automotive Grade
- 4.2 kV Isolated DBC Substrate
- This is a Pb-Free Device

Typical Applications

- Hybrid and Electric Vehicle Traction Inverter
- High Power DC-DC Converter



AHPM15-CEA CASE 100DD

MARKING DIAGRAM



ZZZ = Assembly Lot Code

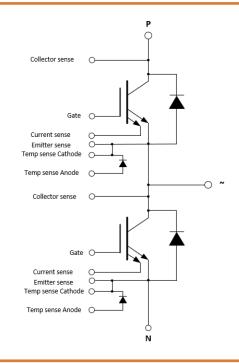
AT = Assembly & Test Site Code

Y = Year

WW = Work Week

XXXX = Specific Device Code

NNN = Serial Number



ORDERING INFORMATION

See detailed ordering and shipping information on page 9 of this data sheet.

PIN DESCRIPTION

Pin No.	Pin	Description	Pin Arrangement
1	N	Low Side Emitter	2
2	Р	High Side Collector	
3	H/S COLLECTOR SENSE	High Side Collector Sense	3 0
4	H/S CURRENT SENSE	High Side Current Sense	
5	H/S EMITTER SENSE	High Side Emitter Sense	6 -
6	H/S GATE	High Side Gate	4 0
7	H/S TEMP SENSE (CATHODE)	High Side Temp sense Diode Cathode	7 0
8	H/S TEMP SENSE (ANODE)	High Side Temp sense Diode Anode	8 0 9
9	~	Phase Output	15 🔾
10	L/S CURRENT SENSE	Low Side Current Sense	\downarrow
11	L/S EMITTER SENSE	Low Side Emitter Sense	12 0
12	L/S GATE	Low Side Gate	10 0
13	L/S TEMP SENSE (CATHODE)	Low Side Temp sense Diode Cathode	11 0
14	L/S TEMP SENSE (ANODE)	Low Side Temp sense Diode Anode	14 0
15	L/S COLLECTOR SENSE	Low Side Collector Sense	0 1

DBC Substrate

Al₂O₃ isolated substrate, basic isolation, and copper on both sides

Lead frame

Copper, with tin electro-plating

Flammability Information

All Power Module packaging materials meet UL flammability rating class 94V-0

MODULE CHARACTERISTICS

Symbol	Parameter		Rating	Unit	
T _{vj}	Continuous Operating Junction Temperature Range		-40 to 150	°C	
T _{vj.op}	Continuous Operating Junction Temperature Under Switching Con	nditions		-40 to 175	°C
T _{STG}	Storage Temperature Range			-40 to 125	°C
V _{ISO}	Isolation Voltage, AC, f = 50 Hz, t = 1 s			4200	V
Creepage	Terminal to Heatsink Terminal to Terminal				
Clearance	Clearance Terminal to Heatsink Terminal to Terminal				
CTI	Comparative Tracking Index			>600	
		Min.	Тур.	Max.	
L _{sCE}	Stray Inductance	-	-	8	nH
R _{CC'+EE'}	Module Lead Resistance, Terminals - Chip		0.15	mΩ	
G	Module Weight	-	-	72	g
М	M4 Screws for Module Terminals	-	-	2.2	Nm

ABSOLUTE MAXIMUM RATINGS (T_{vi} = 25°C, unless otherwise specified)

Symbol	Parameter	Rating	Unit
GBT			•
V _{CES}	Collector to Emitter Voltage	1200	V
V_{GES}	Gate to Emitter Voltage	-15/+20	V
V _{GES transient}	Gate to Emitter Voltage, Limits under switching conditions	±20	V
I _{CN}	Implemented Collector Current	450	А
I _{C nom}	Continuous DC Collector Current, Tvjmax = 175°C, T _F = 65°C, Ref. Heatsink	410 (Note 1)	А
I _{CRM}	Pulsed Collector Current @ VGE = 15 V, tp = 1 ms	900	А
DIODE			
V_{RRM}	Repetitive Peak Reverse Voltage	1200	V
I _{FN}	Implemented Forward Current	450	Α
I _F	Continuous Forward Current, Tvjmax = 175°C, T _F = 65°C, Ref. Heatsink	360 (Note 1)	Α
I _{FRM}	Repetitive Peak Forward Current, t _p = 1 ms	900	Α
l ² t value	$V_R = 0 \text{ V}, t_p = 10 \text{ ms}, Tv_J = 150^{\circ}\text{C}$ $T_{VJ} = 175^{\circ}\text{C}$	14400 12960	A ² s

Stresses exceeding those listed in the Maximum Ratings table may damage the device. If any of these limits are exceeded, device functionality should not be assumed, damage may occur and reliability may be affected.

THERMAL CHARACTERISTICS (Verified by characterization, not test)

Symbol	Parameter	Min.	Тур.	Max.	Unit
IGBT.R _{th,J-C}	Effective Rth, Junction to Case (Note 2)	-	0.06	0.08	°C/W
IGBT.R _{th,J-F}	Effective Rth, Junction to Fluid, λ_{TIM} = 6 W/m–K, F = 660 N 10 L/min, 65°C, 50/50 EGW, Ref. Heatsink	ı	0.15	ı	°C/W
Diode.R _{th,J-C}	Effective Rth, Junction to Case (Note 2)	-	0.08	0.10	°C/W
Diode.R _{th,J-F}	Effective Rth, Junction to Fluid, λ_{TIM} = 6 W/m–K, F = 660 N 10 L/min, 65°C, 50/50 EGW, Ref. Heatsink	-	0.21	-	°C/W

^{2.} For the measurement point of case temperature (Tc), DBC discoloration, picker circle print is allowed, please refer to the VE-Trac Dual assembly guide for additional details about acceptable DBC surface finish.

^{1.} Verified by characterization, not test.

CHARACTERISTICS OF IGBT (Tvj = 25°C, unless otherwise specified)

	Parameters	Conditions		Min	Тур	Max	unit
V _{CESAT}	Collector to Emitter Saturation Voltage (Terminal)	-	T _{vj} = 25°C T _{vj} = 150°C T _{vj} = 175°C	- - -	1.38 1.50 1.53	1.6 - -	V
		-	T _{vj} = 25°C T _{vj} = 150°C T _{vj} = 175°C	- - -	1.59 1.82 1.87	- - -	
I _{CES}	Collector to Emitter Leakage Current	V _{GE} = 0 V, V _{CE} = 1200 V	T _{vj} = 25°C T _{vj} = 175°C	- -	- 7	1 –	mA
I _{GES}	Gate – Emitter Leakage Current	$V_{CE} = 0 \text{ V}, V_{GE} = +20 \text{ V}/-15$	V	-	_	±400	nA
V_{th}	Threshold Voltage	$V_{CE} = V_{GE}$, $I_C = 500 \text{ mA}$		5.8	6.8	7.6	٧
Q_{G}	Total Gate Charge	$V_{GE} = -8 \text{ to } 15 \text{ V}, V_{CE} = 600$	V	-	1.45	-	μC
R _{Gint}	Internal Gate Resistance			-	0	-	Ω
C _{ies}	Input Capacitance	V _{CE} = 30 V, V _{GE} = 0 V, f = 1	MHz	-	61	-	nF
C _{oes}	Output Capacitance	V _{CE} = 30 V, V _{GE} = 0 V, f = 1	MHz	-	1.5	-	nF
C _{res}	Reverse Transfer Capacitance	V _{CE} = 30 V, V _{GE} = 0 V, f = 1	MHz	-	0.7	-	nF
T _{d.on}	Turn On Delay, Inductive Load	$V_{GE} = +15/-8 \text{ V}$	T _{vj} = 25°C T _{vj} = 150°C T _{vj} = 175°C	- - -	128 121 118	- - -	ns
T _r	Rise Time, Inductive Load	$V_{GE} = +15/-8 \text{ V}$	T _{vj} = 25°C T _{vj} = 150°C T _{vj} = 175°C	- - -	59 66 68	- - -	ns
T _{d.off}	Turn Off Delay, Inductive Load	$V_{GF} = +15/-8 \text{ V}$	T _{vj} = 25°C T _{vj} = 150°C T _{vj} = 175°C	- - -	1070 1132 1157	- - -	ns
T _f	Fall Time, Inductive Load	$V_{GE} = +15/-8 \text{ V}$	T _{vj} = 25°C T _{vj} = 150°C T _{vj} = 175°C	- - -	103 250 281	- - -	ns
E _{ON}	Turn-On Switching Loss (Including Diode Reverse Recovery Loss)	$V_{GF} = +15/-8 \text{ V}$	$T_{vj} = 25^{\circ}C$ $T_{vj} = 150^{\circ}C$ $T_{vj} = 175^{\circ}C$	- - -	18 28 30	-	mJ
E _{OFF}	Turn-Off Switching Loss	V _{GE} =+15/-8 V	$T_{vj} = 25^{\circ}C$ $T_{vj} = 150^{\circ}C$ $T_{vj} = 175^{\circ}C$ s	- - -	19 34 37	- - -	mJ
Esc	Minimum Short Circuit Energy Withstand	$V_{GE} = 15 \text{ V}, V_{CC} = 600 \text{ V}$ $T_{Vj} = 25^{\circ}\text{C}$ $T_{Vj} = 175^{\circ}\text{C}$		16 8.8	- -	- -	J

CHARACTERISTICS OF INVERSE DIODE (Tvj = 25°C, unless otherwise specified)

	Parameters Conditions		Min	Тур	Max	unit	
V _F	Diode Forward Voltage (Terminal)	$V_{GE} = 0 \text{ V, } I_{C} = 300 \text{ A,}$ $V_{GE} = 0 \text{ V, } I_{C} = 450 \text{ A,}$	$T_{vj} = 25^{\circ}\text{C}$ $T_{vj} = 150^{\circ}\text{C}$ $T_{vj} = 175^{\circ}\text{C}$ $T_{vj} = 25^{\circ}\text{C}$ $T_{vj} = 150^{\circ}\text{C}$ $T_{vj} = 175^{\circ}\text{C}$	- - - -	1.58 1.56 1.54 1.80 1.81 1.78	1.82 - - - - -	V
E _{rr}	Reverse Recovery Energy	$V_{R} = 600 \text{ V, } I_{F} = 300 \text{ A,} \\ R_{GON} = 3 \Omega, \\ -di/dt = 3.95 \text{ A/ns (175°C)} \\ V_{GE} = -8 \text{ V}$	$T_{vj} = 25^{\circ}C$ $T_{vj} = 150^{\circ}C$ $T_{vj} = 175^{\circ}C$	- - -	10 22 24	-	mJ
Q _{RR}	Recovered Charge	$V_{R} = 600 \text{ V}, I_{F} = 300 \text{ A}, \\ R_{GON} = 3 \Omega, \\ -\text{di/dt} = 3.95 \text{ A/ns (175°C)} \\ V_{GE} = -8 \text{ V}$	$T_{vj} = 25^{\circ}C$ $T_{vj} = 150^{\circ}C$ $T_{vj} = 175^{\circ}C$	- - -	25 53 59	- - -	μC
Irr	Peak Reverse Recovery Current	$V_{R} = 600 \text{ V, } I_{F} = 300 \text{ A,}$ $R_{GON} = 3 \Omega,$ $-\text{di/dt} = 3.95 \text{ A/ns (175°C)}$ $V_{GE} = -8 \text{ V}$	$T_{vj} = 25^{\circ}C$ $T_{vj} = 150^{\circ}C$ $T_{vj} = 175^{\circ}C$	- - -	250 332 343	- - -	А

SENSOR CHARACTERISTICS (Tvj = 25°C, unless otherwise specified)

	Parameters Conditions		Min	Тур	Max	unit	
T _{sense}	Temperature Sense	I _F = 250 μA,	$T_{vj} = -40^{\circ}C$ $T_{vj} = 25^{\circ}C$ $T_{vj} = 150^{\circ}C$ $T_{vj} = 175^{\circ}C$	- 2.95 (Note 3) - -	3.40 3.01 2.27 2.08	- 3.086 (Note 3) - -	V
I _{sense}	Current Sense	$R_{shunt} = 10 \Omega$,	I _C = 600 A I _C = 300 A I _C = 200 A	- - -	392 254 209	- - -	mV
		$R_{shunt} = 20 \Omega,$	I _C = 600 A I _C = 300 A I _C = 200 A	- - -	566 377 314	- - -	

^{3.} Measured at final test.

TYPICAL CHARACTERISTICS

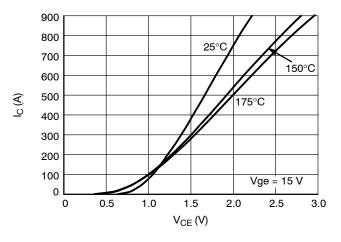


Figure 1. IGBT Output Characteristic

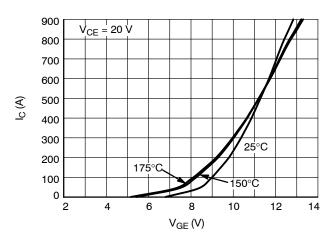


Figure 2. IGBT Transfer Characteristic

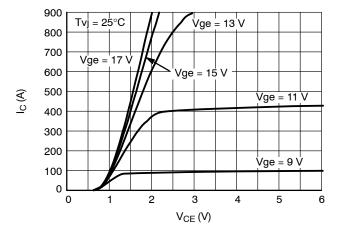


Figure 3. IGBT Output Characteristic

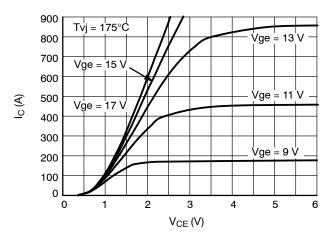


Figure 4. IGBT Output Characteristic

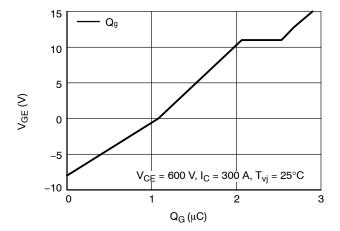


Figure 5. Gate Charge Characteristic

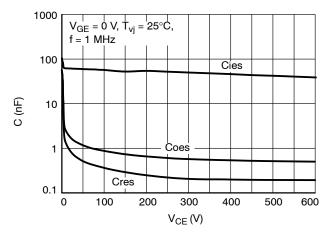


Figure 6. Capacitance Characteristic

TYPICAL CHARACTERISTICS

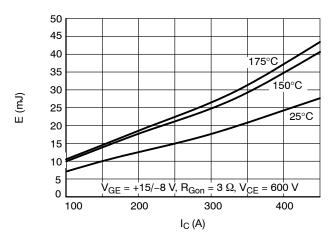


Figure 7. IGBT Turn-on Losses vs. I_C

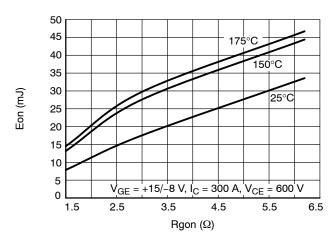


Figure 8. IGBT Turn-on Losses vs. Rgon

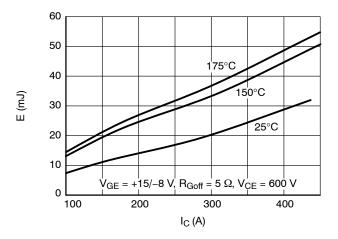


Figure 9. IGBT Turn-off Losses vs. I_C

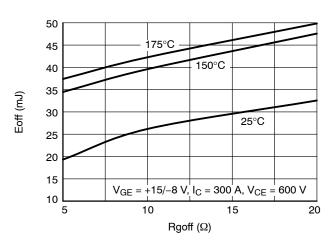


Figure 10. IGBT Turn-off Losses vs. Rgoff

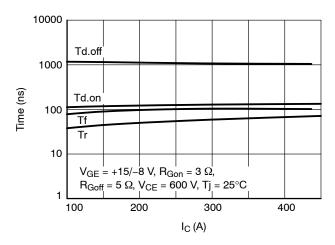


Figure 11. IGBT Switching Times vs. I_C , $T_{vj} = 25^{\circ}C$

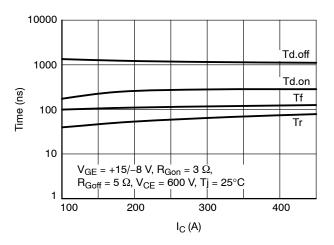


Figure 12. IGBT Switching Times vs. I_C , $T_{vj} = 175$ °C

TYPICAL CHARACTERISTICS

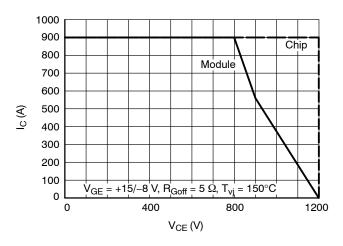


Figure 13. Reverse Bias Safe Operating Area

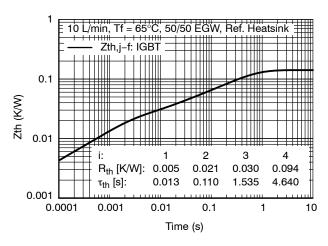


Figure 14. IGBT Transient Thermal Impedance

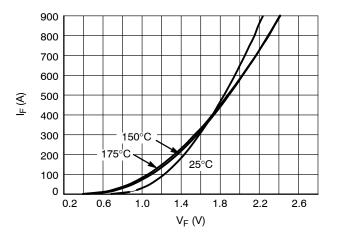


Figure 15. Diode Forward Characteristics

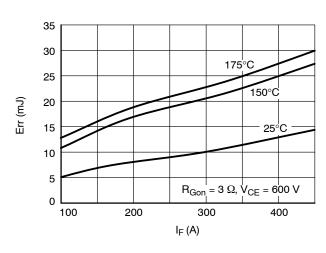


Figure 16. Diode Switching Losses vs. IF

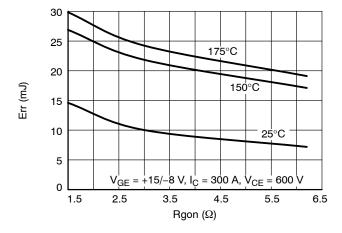


Figure 17. Diode Reverse Recovery Losses vs. Rgon

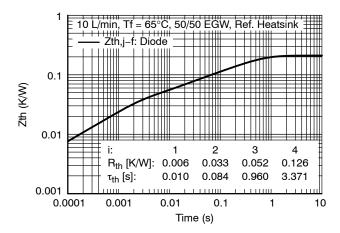


Figure 18. Diode Transient Thermal Impedance

TYPICAL CHARACTERISTICS

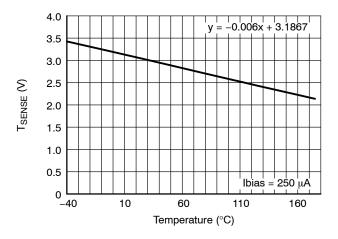


Figure 19. Temperature Sensor Characteristics

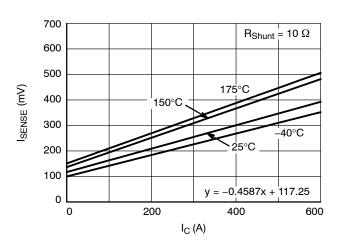


Figure 20. Current Sensor Characteristics

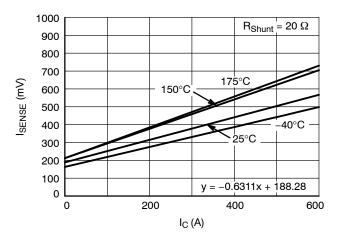
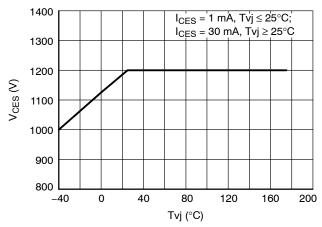


Figure 21. Current Sensor Characteristics



Verified by characterization/design,not by test.

Figure 22. Maximum Allowed Vce

ORDERING INFORMATION

Device	Device Marking	Package	Shipping
NVG450A120L5DSC	N412DSC	AHPM15-CEA (Pb-Free)	6 Unit / Tube

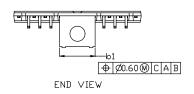
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DATE 28 SEP 2022

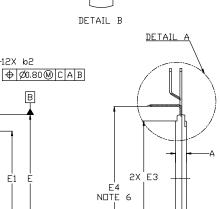


DETAIL

e2 •<u>e1</u>

e3-

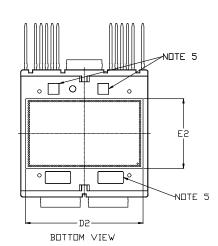


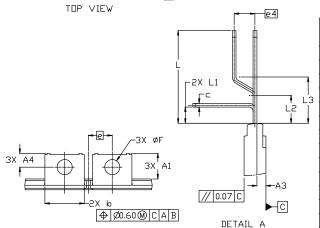


Α2

SIDE VIEW

- DIMENSIONING AND TOLERANCING PER. ASME Y14.5M, 2009.
- CONTROLLING DIMENSION: MILLIMETERS
 DIMENSIONS D & E DO NOT INCLUDE MOLD
 PROTRUSIONS
- DIMENSIONS 6,61,62 DO NOT INCLUDE DAMBAR REMAIN. MARKING AREA.
- E4 IS FROM INNER LEAD TIP TO INNER LEAD TIP DISTANCE.





-A

	MILLIMETERS				
DIM	MIN.	N□M.	MAX.		
Α	4.65	4.70	4.75		
A1	10.75	11.05	11.35		
A2	3.20	3,40	3.60		
АЗ	1.60	1.95	2.30		
Α4	5.70	6.00	6.30		
b	16.90	17.00	17.10		
b1	15.20	15.30	15.40		
b2	0.90	1.00	1.10		
b3		0.50 REF	-		
С	0.70	0.80	0.90		
D	54.80	55.00	55,20		
D1	46.20	46.50	46.80		
D2	50.70	51.00	51.30		

	MILLIMETERS				
DIM	MIN.	N□M.	MAX.		
E	54.80	55.00	55.20		
E1	40.50	40.80	41.10		
E2	29.80	30.10	30.40		
E3	49.40	49.60	49.80		
E4	61.75	62.00	62.25		
e	10.30 BSC				
e1	11.45 BSC				
e2		2.40 BSC	;		
e3		4,20 BSC	;		
e4		4.50 BSC	:		
F	6.45	6.50	6.55		
L	19.60	20.00	20.40		
L1	3.10	3.50	3.90		
L2	5.70	6.00	6.30		
L3	9.70	10.00	10.30		
М		10° REF	·		

GENERIC MARKING DIAGRAM*

END VIEW

20 COD ZZZ **ATYWW**

XXXXXXX NNNNNNN ZZZ = Assembly Lot Code

= Assembly & Test Site Code ΑT

= Year

WW = Work Week

XXXX = Specific Device Code

NNN = Serial Number

*This information is generic. Please refer to device data sheet for actual part marking. Pb-Free indicator, "G" or microdot "=", may or may not be present. Some products may not follow the Generic Marking.

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DESCRIPTION:	AHPM15-CEA		PAGE 1 OF 1		

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